<u>Claims</u>.

15

- 5 1. Cloth designed to be provided with at least one permanent fold, whereby at least one shrink thread (4) is woven in said cloth (1), characterised in that the shrink thread (4) or shrink threads are woven in the cloth (1) according to a general direction extending crosswise over the folding zone (5).
 - 2. Cloth according to claim 1, characterised in that the shrink thread, shrink threads (4) respectively, are woven in according to the direction of the weft.
 - 3. Cloth according to claim 1, characterised in that the shrink thread, shrink threads (4) respectively, are woven in according to the direction of the warp.
- 4. Cloth according to claim 1, characterised in that several shrink threads (4) extend at a distance from each other over the folding zone (5).
- 5. Cloth according to claim 1, characterised in that, at the folding zone (5), the shrink threads (4) are situated over a larger distance (B) on a single side of the cloth (1) than anywhere else in the cloth (1) outside the folding zone, the folding zones (5) respectively.
- 30 6. Cloth according to claim 5, characterised in that the larger distance (B) over which the shrink threads (4) are

situated on a single side of the cloth (1) is created as the shrink threads (4) extend crosswise and unbound over a few successive threads in the folding zone (5).

- 7. Cloth according to claim 5, characterised in that the larger distance (B) over which the shrink threads (4) are situated on a single side of the cloth (1) is created as the threads, extending in the longitudinal direction of the folding zone (5), are woven farther away from each other than the threads elsewhere in the cloth which run parallel to the folding zone (5).
- 8.- Cloth according to claim 1, characterised in that the shrink threads (4) are made of a material that shrinks, on application of an appropriate treatment, with at least 5% more than the material of which are made the remaining threads (2-3) that are woven in a general direction parallel to said shrink threads (4).
- 9. Method for realising at least one permanent fold (6) in a cloth (1) according to any of the preceding claims, characterised in that the cloth (1), at least there where a fold (6) is to be formed, is subjected to a treatment to make the shrink thread or shrink threads (4) shrink at least in said folding zone (5).
 - 10. Method according to claim 9, characterised in that the entire cloth (1) is subjected to the treatment to make the shrink thread, shrink threads (4) respectively shrink.